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SECTION 1: Identification of the substance/mixture and of the company/undertaking

· **1.1 Product identifier**

· **Trade name:** GRF S-65 BO 80ML*16 NLFR
· **1.2 Relevant identified uses of the substance or mixture and uses advised against**
No further relevant information available.
· **Application of the substance / the mixture** Soldering flux

· **1.3 Details of the supplier of the safety data sheet**
· **Manufacturer/Supplier:**
Bison International B.V.
Dr.A.F.Philipsstraat 9
NL-4462 EW Goes
PO Box 160
NL-4460 AD Goes
tel. +31 88 3235700
fax. +31 88 3235800
e-mail: sds@boltonadhesives.com

· **Further information obtainable from:** PSRA
· **1.4 Emergency telephone number:**
Members of the public seeking specific information on poisons should contact:
In England and Wales: NHS 111 - dial 111
In Scotland: NHS 24 - dial 111

SECTION 2: Hazards identification

· **2.1 Classification of the substance or mixture**
· **Classification according to Regulation (EC) No 1272/2008**
The product is not classified, according to the GB CLP regulation.

· **2.2 Label elements**
· **Classification needs to be in accordance with the NZ Hazardous Substances (Hazard Classification) Notice 2020**
Void
· **Hazard pictograms** Void
· **Signal word** Void
· **Hazard statements** Void
· **Additional information:**
EUH210 Safety data sheet available on request.
· **2.3 Other hazards**
· **Results of PBT and vPvB assessment**
· **PBT:** Not applicable
· **vPvB:** Not applicable

SECTION 3: Composition/information on ingredients

· **3.2 Mixtures**
· **Description:** Soldering flux

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· **Dangerous components:**

CAS: 506-59-2 EINECS: 208-046-5	dimethylammonium chloride Acute Tox. 4, H302; Skin Irrit. 2, H315; Eye Irrit. 2, H319	≥2.5-<10%

· **Additional information:** For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

· **4.1 Description of first aid measures**
· **General information:** No special measures required.
· **After inhalation:**
Supply fresh air; consult doctor in case of complaints.
No special measures required.
· **After skin contact:** Generally the product does not irritate the skin.
· **After eye contact:** Rinse opened eye for several minutes under running water.
· **After swallowing:** If symptoms persist consult doctor.
· **4.2 Most important symptoms and effects, both acute and delayed**
No further relevant information available.
· **4.3 Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

SECTION 5: Firefighting measures

· **5.1 Extinguishing media**
· **Suitable extinguishing agents:**
Use fire extinguishing methods suitable to surrounding conditions.
· **5.2 Special hazards arising from the substance or mixture**
No further relevant information available.
· **5.3 Advice for firefighters**
· **Protective equipment:** No special measures required.

SECTION 6: Accidental release measures

· **6.1 Personal precautions, protective equipment and emergency procedures** Not required
· **6.2 Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
· **6.3 Methods and material for containment and cleaning up:**
Send for recovery or disposal in suitable receptacles.
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
· **6.4 Reference to other sections**
No dangerous substances are released.
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

SECTION 7: Handling and storage

· **7.1 Precautions for safe handling** No special precautions are necessary if used correctly.

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· **Information about fire - and explosion protection:** No special measures required.

· **7.2 Conditions for safe storage, including any incompatibilities**
· **Storage:**
· **Requirements to be met by storerooms and receptacles:** No special requirements.
· **Information about storage in one common storage facility:** Not required
· **Further information about storage conditions:** None.
· **Storage class:** 12
· **7.3 Specific end use(s)** No further relevant information available.

SECTION 8: Exposure controls/personal protection

· **8.1 Control parameters**
· **Ingredients with limit values that require monitoring at the workplace:**
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
· **Additional information:** The lists valid during the making were used as basis.

· **8.2 Exposure controls**
· **Appropriate engineering controls** No further data; see section 7.
· **Individual protection measures, such as personal protective equipment**
· **General protective and hygienic measures:**
The usual precautionary measures are to be adhered to when handling chemicals.
Wash hands before breaks and at the end of work.
· **Respiratory protection:** Not required
· **Hand protection**
The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation
· **Material of gloves**
Recommended thickness of the material: > 0,12 mm
Nitrile rubber, NBR
· **Penetration time of glove material**
For the mixture of chemicals mentioned below the penetration time has to be at least 10 minutes (Permeation according to EN 374 Part 3: Level 1).
· **Eye/face protection** Goggles recommended during refilling

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SECTION 9: Physical and chemical properties

· **9.1 Information on basic physical and chemical properties**
· **General Information**

· **Physical state**	Liquid
· **Colour:**	According to product specification
· **Odour:**	Characteristic
· **Odour threshold:**	Not determined
· **Melting point/freezing point:**	Undetermined

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· **Boiling point or initial boiling point and boiling range**	Undetermined
· **Flammability**	Not applicable
· **Lower and upper explosion limit**	
· **Lower:**	3.2 Vol %
· **Upper:**	53 Vol %
· **Flash point:**	Not applicable
· **Auto-ignition temperature:**	410 °C
· **Decomposition temperature:**	Not determined
· **pH at 20 °C**	6
· **Viscosity:**	
· **Kinematic viscosity**	Not determined
· **Dynamic:**	Not determined
· **Solubility**	
· **water:**	Not miscible or difficult to mix.
· **Partition coefficient n-octanol/water (log value)**	Not determined
· **Vapour pressure:**	Not determined
· **Density and/or relative density**	
· **Density at 20 °C:**	1.093 g/cm³
· **Relative density**	Not determined
· **Vapour density**	Not determined

· **9.2 Other information**	All relevant physical data were determined for the mixture. All non-determined data are not measurable or not relevant for the characterization of the mixture.
· **Appearance:**	
· **Form:**	Fluid
· **Important information on protection of health and environment, and on safety.**	
· **Ignition temperature:**	Product is not selfigniting.
· **Explosive properties:**	Product does not present an explosion hazard.
· **Solvent content:**	
· **Organic solvents:**	0.1 %
· **Water:**	4.1 %
· **Solids content:**	9.9 %
· **Change in condition**	
· **Evaporation rate**	Not determined

· **Information with regard to physical hazard classes**	
· **Explosives**	Void
· **Flammable gases**	Void
· **Aerosols**	Void
· **Oxidising gases**	Void
· **Gases under pressure**	Void
· **Flammable liquids**	Void
· **Flammable solids**	Void

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· **Self-reactive substances and mixtures**	Void
· **Pyrophoric liquids**	Void
· **Pyrophoric solids**	Void
· **Self-heating substances and mixtures**	Void
· **Substances and mixtures, which emit flammable gases in contact with water**	Void
· **Oxidising liquids**	Void
· **Oxidising solids**	Void
· **Organic peroxides**	Void
· **Corrosive to metals**	Void
· **Desensitised explosives**	Void

SECTION 10: Stability and reactivity

· **10.1 Reactivity** No further relevant information available.
· **10.2 Chemical stability**
· **Thermal decomposition / conditions to be avoided:**
No decomposition if used according to specifications.
· **10.3 Possibility of hazardous reactions** No dangerous reactions known.
· **10.4 Conditions to avoid** No further relevant information available.
· **10.5 Incompatible materials:** No further relevant information available.
· **10.6 Hazardous decomposition products:** No dangerous decomposition products known.

SECTION 11: Toxicological information

· **11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**
· **Acute toxicity** Based on available data, the classification criteria are not met.

· **LD/LC50 values relevant for classification:**		
506-59-2 dimethylammonium chloride		
Oral	LD50	1070 mg/kg (rat)

· **Primary irritant effect:**
· **Skin corrosion/irritation** Based on available data, the classification criteria are not met.
· **Serious eye damage/irritation** Based on available data, the classification criteria are not met.
· **Respiratory or skin sensitisation** Based on available data, the classification criteria are not met.
· **Germ cell mutagenicity**
Not applicable
Based on available data, the classification criteria are not met.
· **Carcinogenicity** Based on available data, the classification criteria are not met.
· **Reproductive toxicity** Based on available data, the classification criteria are not met.
· **STOT-single exposure** Based on available data, the classification criteria are not met.
· **STOT-repeated exposure** Based on available data, the classification criteria are not met.
· **Aspiration hazard** Based on available data, the classification criteria are not met.
· **Additional toxicological information:**
· **Acute effects (acute toxicity, irritation and corrosivity)** Not applicable
· **Sensitisation** Not applicable
· **Repeated dose toxicity** Not applicable

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· **11.2 Information on other hazards**

· **Endocrine disrupting properties**
None of the ingredients is listed.

SECTION 12: Ecological information

· **12.1 Toxicity**
· **Aquatic toxicity:** No further relevant information available.
· **12.2 Persistence and degradability** No further relevant information available.
· **12.3 Bioaccumulative potential** No further relevant information available.
· **12.4 Mobility in soil** No further relevant information available.
· **12.5 Results of PBT and vPvB assessment**
· **PBT:** Not applicable
· **vPvB:** Not applicable
· **12.6 Endocrine disrupting properties**
The product does not contain substances with endocrine disrupting properties.
· **12.7 Other adverse effects**
· **Additional ecological information:**
· **General notes:**
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

SECTION 13: Disposal considerations

· **13.1 Waste treatment methods**
· **Recommendation**
Must not be disposed together with household garbage. Do not allow product to reach sewage system.
Disposal must be made according to official regulations.

· **European waste catalogue**	
06 03 14	solid salts and solutions other than those mentioned in 06 03 11 and 06 03 13

· **Uncleaned packaging:**
· **Recommendation:**
Packagings that may not be cleansed are to be disposed of in the same manner as the product.

SECTION 14: Transport information

· **14.1 UN number or ID number**	
· **ADR/ADN, IMDG, IATA**	not regulated
	-
· **ADN**	not regulated
· **14.2 UN proper shipping name**	
· **ADR/ADN, ADN, IMDG, IATA**	not regulated

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· **14.3 Transport hazard class(es)**	
· **ADR/ADN, ADN, IMDG, IATA**	
· **Class**	not regulated
· **14.4 Packing group**	
· **ADR/ADN, IMDG, IATA**	not regulated
· **14.5 Environmental hazards:**	
· **Marine pollutant:**	No
· **14.6 Special precautions for user**	Not applicable
· **14.7 Maritime transport in bulk according to IMO instruments**	Not applicable
· **Transport/Additional information:**	Not dangerous according to the above specifications.
· **UN "Model Regulation":**	not regulated

SECTION 15: Regulatory information

· **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
· **Poisons Act**

· **Regulated explosives precursors**
None of the ingredients is listed.

· **Regulated poisons**
None of the ingredients is listed.

· **Reportable explosives precursors**
None of the ingredients is listed.

· **Reportable poisons**
None of the ingredients is listed.

· **Directive 2012/18/EU**
· **Named dangerous substances - ANNEX I** None of the ingredients is listed.

· **DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II**
None of the ingredients is listed.

· **REGULATION (EU) 2019/1148**

· **Annex I - RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article 5(3))**
None of the ingredients is listed.

· **Annex II - REPORTABLE EXPLOSIVES PRECURSORS**
None of the ingredients is listed.

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· **Regulation (EC) No 273/2004 on drug precursors**

None of the ingredients is listed.

· **Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors**

None of the ingredients is listed.

· **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Relevant phrases**
H302 Harmful if swallowed.
H315 Causes skin irritation.
H319 Causes serious eye irritation.

· **Department issuing SDS:** PSRA
· **Contact:** PSRA
· **Date of previous version:** 21.07.2025
· **Version number of previous version:** 31
· **Abbreviations and acronyms:**
ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
GHS: Globally Harmonised System of Classification and Labelling of Chemicals
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
Acute Tox. 4: Acute toxicity – Category 4
Skin Irrit. 2: Skin corrosion/irritation – Category 2
Eye Irrit. 2: Serious eye damage/eye irritation – Category 2
· *** Data compared to the previous version altered.**

GB