Safety data sheet
according to UK REACH

Printing date 29.07.2025 Version number 14 (replaces version 13) Revision: 31.07.2024

SECTION 1: Identification of the substance/mixture and of the company/undertaking

· **1.1 Product identifier**

· **Trade name:** GRF ELC T/C 99/1 RC 1.5MM CQ 3M*24 NLFR
· **1.2 Relevant identified uses of the substance or mixture and uses advised against**
No further relevant information available.
· **Application of the substance / the mixture** Brazing alloy

· **1.3 Details of the supplier of the safety data sheet**
· **Manufacturer/Supplier:**
Bison International B.V.
Dr.A.F.Philipsstraat 9
NL-4462 EW Goes
PO Box 160
NL-4460 AD Goes
tel. +31 88 3235700
fax. +31 88 3235800
e-mail: sds@boltonadhesives.com

· **Further information obtainable from:** PSRA
· **1.4 Emergency telephone number:**
Members of the public seeking specific information on poisons should contact:
In England and Wales: NHS 111 - dial 111
In Scotland: NHS 24 - dial 111

SECTION 2: Hazards identification

· **2.1 Classification of the substance or mixture**
· **Classification according to Regulation (EC) No 1272/2008**
The product is not classified, according to the GB CLP regulation.

· **2.2 Label elements**
· **Labelling according to Regulation (EC) No 1272/2008** Void
· **Hazard pictograms** Void
· **Signal word** Void
· **Hazard statements** Void
· **2.3 Other hazards**
· **Results of PBT and vPvB assessment**
· **PBT:** Not applicable.
· **vPvB:** Not applicable.

*
SECTION 3: Composition/information on ingredients

· **3.2 Mixtures**
· **Description:** Brazing alloy

· **Dangerous components:**

CAS: 7440-50-8 EINECS: 231-159-6 Index number: 029-024-00-X	copper	Aquatic Chronic 2, H411	≥0.25-<1%

· **Additional information:**
Contains rosin-derivate. Oxidised rosin can cause allergic reactions. Avoid inhalation of fumes.

(Contd. on page 2)

Safety data sheet
according to UK REACH

Printing date 29.07.2025 Version number 14 (replaces version 13) Revision: 31.07.2024

Trade name: GRF ELC T/C 99/1 RC 1.5MM CQ 3M*24 NLFR

(Contd. of page 1)

For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

· **4.1 Description of first aid measures**
· **General information:** No special measures required.
· **After inhalation:**
Supply fresh air; consult doctor in case of complaints.
No special measures required.
· **After skin contact:** Generally the product does not irritate the skin.
· **After eye contact:** Rinse opened eye for several minutes under running water.
· **After swallowing:** If symptoms persist consult doctor.
· **4.2 Most important symptoms and effects, both acute and delayed**
No further relevant information available.
· **4.3 Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

SECTION 5: Firefighting measures

· **5.1 Extinguishing media**
· **Suitable extinguishing agents:**
Use fire extinguishing methods suitable to surrounding conditions.
· **5.2 Special hazards arising from the substance or mixture**
No further relevant information available.
· **5.3 Advice for firefighters**
· **Protective equipment:** No special measures required.

SECTION 6: Accidental release measures

· **6.1 Personal precautions, protective equipment and emergency procedures** Not required.
· **6.2 Environmental precautions:** No special measures required.
· **6.3 Methods and material for containment and cleaning up:** Pick up mechanically.
· **6.4 Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

SECTION 7: Handling and storage

· **7.1 Precautions for safe handling** No special measures required.
· **Information about fire - and explosion protection:** No special measures required.

· **7.2 Conditions for safe storage, including any incompatibilities**
· **Storage:**
· **Requirements to be met by storerooms and receptacles:** No special requirements.
· **Information about storage in one common storage facility:** Not required.
· **Further information about storage conditions:** None.

(Contd. on page 3)

Safety data sheet
according to UK REACH

Printing date 29.07.2025 Version number 14 (replaces version 13) Revision: 31.07.2024

Trade name: GRF ELC T/C 99/1 RC 1.5MM CQ 3M*24 NLFR

(Contd. of page 2)

· **Storage class:** 11
· **7.3 Specific end use(s)** No further relevant information available.

*
SECTION 8: Exposure controls/personal protection

· **8.1 Control parameters**

· **Ingredients with limit values that require monitoring at the workplace:**	
7440-50-8 copper	
WEL	Short-term value: 2** mg/m³ Long-term value: 0.2* 1** mg/m³ *fume **dusts and mists (as Cu)

· **Additional information:** The lists valid during the making were used as basis.

· **8.2 Exposure controls**
· **Appropriate engineering controls** No further data; see section 7.
· **Individual protection measures, such as personal protective equipment**
· **General protective and hygienic measures:**
The usual precautionary measures are to be adhered to when handling chemicals.
· **Respiratory protection:** Not required.
· **Hand protection**
The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation
· **Material of gloves**
Recommended thickness of the material: > 0,12 mm
Nitrile rubber, NBR
· **Penetration time of glove material**
For the mixture of chemicals mentioned below the penetration time has to be at least 10 minutes (Permeation according to EN 374 Part 3: Level 1).
· **Eye/face protection** Not required.

SECTION 9: Physical and chemical properties

· **9.1 Information on basic physical and chemical properties**
· **General Information**

· **Physical state**	Solid
· **Colour:**	Silver grey
· **Odour:**	Odourless
· **Odour threshold:**	Not determined.
· **Melting point/freezing point:**	232 °C
· **Boiling point or initial boiling point and boiling range**	2362 °C
· **Flammability**	Not determined.
· **Lower and upper explosion limit**	
· **Lower:**	Not determined.
· **Upper:**	Not determined.

(Contd. on page 4)

Safety data sheet
according to UK REACH

Printing date 29.07.2025 Version number 14 (replaces version 13) Revision: 31.07.2024

Trade name: GRF ELC T/C 99/1 RC 1.5MM CQ 3M*24 NLFR

(Contd. of page 3)

· **Flash point:**	Not applicable.
· **Decomposition temperature:**	Not determined.
· **pH**	Not applicable.
· **Viscosity:**	
· **Kinematic viscosity**	Not applicable.
· **Dynamic:**	Not applicable.
· **Solubility**	
· **water:**	Insoluble.
· **Partition coefficient n-octanol/water (log value)**	Not determined.
· **Vapour pressure:**	Not applicable.
· **Density and/or relative density**	
· **Density at 20 °C:**	3.477 g/cm³
· **Relative density**	Not determined.
· **Bulk density:**	4000 kg/m³
· **Vapour density**	Not applicable.
· **Particle characteristics**	See section 3.
· **9.2 Other information**	All relevant physical data were determined for the mixture. All non-determined data are not measurable or not relevant for the characterization of the mixture.
· **Appearance:**	
· **Form:**	Solid
· **Important information on protection of health and environment, and on safety.**	
· **Ignition temperature:**	Product is not selfigniting.
· **Explosive properties:**	Product does not present an explosion hazard.
· **Solvent content:**	
· **Solids content:**	100.0 %
· **Molecular weight**	118.69 g/mol
· **Change in condition**	
· **Evaporation rate**	Not applicable.
· **Information with regard to physical hazard classes**	
· **Explosives**	Void
· **Flammable gases**	Void
· **Aerosols**	Void
· **Oxidising gases**	Void
· **Gases under pressure**	Void
· **Flammable liquids**	Void
· **Flammable solids**	Void
· **Self-reactive substances and mixtures**	Void
· **Pyrophoric liquids**	Void
· **Pyrophoric solids**	Void
· **Self-heating substances and mixtures**	Void
· **Substances and mixtures, which emit flammable gases in contact with water**	Void

(Contd. on page 5)

Safety data sheet
according to UK REACH

Printing date 29.07.2025 Version number 14 (replaces version 13) Revision: 31.07.2024

Trade name: GRF ELC T/C 99/1 RC 1.5MM CQ 3M*24 NLFR

(Contd. of page 4)

· **Oxidising liquids**	Void
· **Oxidising solids**	Void
· **Organic peroxides**	Void
· **Corrosive to metals**	Void
· **Desensitised explosives**	Void

SECTION 10: Stability and reactivity

· **10.1 Reactivity** No further relevant information available.
· **10.2 Chemical stability**
· **Thermal decomposition / conditions to be avoided:**
No decomposition if used according to specifications.
· **10.3 Possibility of hazardous reactions** No dangerous reactions known.
· **10.4 Conditions to avoid** No further relevant information available.
· **10.5 Incompatible materials:** No further relevant information available.
· **10.6 Hazardous decomposition products:** No dangerous decomposition products known.

SECTION 11: Toxicological information

· **11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**
· **Acute toxicity** Based on available data, the classification criteria are not met.
· **Primary irritant effect:**
· **Skin corrosion/irritation** Based on available data, the classification criteria are not met.
· **Serious eye damage/irritation** Based on available data, the classification criteria are not met.
· **Respiratory or skin sensitisation** Based on available data, the classification criteria are not met.
· **Germ cell mutagenicity**
Not applicable.
Based on available data, the classification criteria are not met.
· **Carcinogenicity** Based on available data, the classification criteria are not met.
· **Reproductive toxicity** Based on available data, the classification criteria are not met.
· **STOT-single exposure** Based on available data, the classification criteria are not met.
· **STOT-repeated exposure** Based on available data, the classification criteria are not met.
· **Aspiration hazard** Based on available data, the classification criteria are not met.
· **Additional toxicological information:**
· **Acute effects (acute toxicity, irritation and corrosivity)** Not applicable.
· **Sensitisation** Not applicable.
· **Repeated dose toxicity** Not applicable.
· **11.2 Information on other hazards**

· **Endocrine disrupting properties**
None of the ingredients is listed.

*
SECTION 12: Ecological information

· **12.1 Toxicity**
· **Aquatic toxicity:** No further relevant information available.

(Contd. on page 6)

Safety data sheet
according to UK REACH

Printing date 29.07.2025 Version number 14 (replaces version 13) Revision: 31.07.2024

Trade name: GRF ELC T/C 99/1 RC 1.5MM CQ 3M*24 NLFR

(Contd. of page 5)

· **12.2 Persistence and degradability** No further relevant information available.
· **12.3 Bioaccumulative potential** No further relevant information available.
· **12.4 Mobility in soil** No further relevant information available.
· **12.5 Results of PBT and vPvB assessment**
· **PBT:** Not applicable.
· **vPvB:** Not applicable.
· **12.6 Endocrine disrupting properties**
The product does not contain substances with endocrine disrupting properties.
· **12.7 Other adverse effects**
· **Additional ecological information:**
· **General notes:**
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

SECTION 13: Disposal considerations

· **13.1 Waste treatment methods**
· **Recommendation**
Smaller quantities can be disposed of with household waste.
Disposal must be made according to official regulations.

· **Uncleaned packaging:**
· **Recommendation:**
Packagings that may not be cleansed are to be disposed of in the same manner as the product.

*
SECTION 14: Transport information

· **14.1 UN number or ID number**	
· **ADR/ADN, IMDG, IATA**	not regulated
· **ADN**	- not regulated
· **14.2 UN proper shipping name**	
· **ADR/ADN, ADN, IMDG, IATA**	not regulated
· **14.3 Transport hazard class(es)**	
· **ADR/ADN, ADN, IMDG, IATA**	
· **Class**	not regulated
· **14.4 Packing group**	
· **ADR/ADN, IMDG, IATA**	not regulated
· **14.5 Environmental hazards:**	Not applicable.
· **14.6 Special precautions for user**	Not applicable.
· **14.7 Maritime transport in bulk according to IMO instruments**	Not applicable.

(Contd. on page 7)

Safety data sheet
according to UK REACH

Printing date 29.07.2025 Version number 14 (replaces version 13) Revision: 31.07.2024

Trade name: GRF ELC T/C 99/1 RC 1.5MM CQ 3M*24 NLFR

(Contd. of page 6)

· **Transport/Additional information:**	Not dangerous according to the above specifications.
· **UN "Model Regulation":**	not regulated

SECTION 15: Regulatory information

· **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
· **Poisons Act**

· **Regulated explosives precursors**
None of the ingredients is listed.

· **Regulated poisons**
None of the ingredients is listed.

· **Reportable explosives precursors**
None of the ingredients is listed.

· **Reportable poisons**
None of the ingredients is listed.

· **Directive 2012/18/EU**
· **Named dangerous substances - ANNEX I** None of the ingredients is listed.

· **DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II**
None of the ingredients is listed.

· **REGULATION (EU) 2019/1148**

· **Regulation (EC) No 273/2004 on drug precursors**
None of the ingredients is listed.

· **Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors**
None of the ingredients is listed.

· **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Relevant phrases**
H411 Toxic to aquatic life with long lasting effects.

· **Department issuing SDS:** PSRA
· **Contact:** PSRA
· **Date of previous version:** 17.05.2024
· **Version number of previous version:** 13

(Contd. on page 8)

Safety data sheet
according to UK REACH

Printing date 29.07.2025 Version number 14 (replaces version 13) Revision: 31.07.2024

Trade name: GRF ELC T/C 99/1 RC 1.5MM CQ 3M*24 NLFR

(Contd. of page 7)

· **Abbreviations and acronyms:**
ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
GHS: Globally Harmonised System of Classification and Labelling of Chemicals
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2
· *** Data compared to the previous version altered.**

GB