SOLDERING WIRE TIN/COPPER 99/1 RESIN CORE

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PRODUCT DESCRIPTION
Soldering Wire Tin/Copper 99/1 Resin Core.

FIELD OF APPLICATION
For soft soldering of electronics applications such as repair of white products, audio equipment and household appliances. Don't use in combination with a flux.

PROPERTIES
· Tin/Copper 99/1
· Resin Core
· Ø 1.5 mm
· Resistant to temperatures up to 90°C

CERTIFICATES & STANDARDS

Standards	
	EN ISO 3677: Alloys for brazing and soft soldering, S-Sn99Cu1.
	EN ISO 9453: Soft solder alloys. Chemical composition and forms - Sn99,3Cu0,7 (401) Cored solder wire.

APPLICATION
Directions for use:
1. Assemble joint. Use only well-fitting parts. 2. Heat joint evenly and add tin solder. Allow the solder to melt onto the soldered seam and not in the flame or on the iron. Completely fill soldered seam. 3. Remove any remaining flux using acetone. 4. Allow joint to cool in air.
Stains/residue: Remove any remaining flux using acetone.
Points of attention: Clean soldering iron regularly with Griffon Soldering Iron Cleaner.

STORAGE CONDITIONS
Shelf life: At least 60 months after production.
Limited shelf life after opening.

Our advice is based on extensive research and practical experience. However, in view of the large variety of materials and the conditions under which our products are applied, we assume no responsibility for the results obtained and/or any damage caused by the use of the product. Nevertheless, our Service Department is always at your disposal for any advice needed.